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CLAIMS 1-22 CANCELED

23 1. A method of producing a saw blade, said method comprising the steps of:
forming a plurality of protrusions at a longitudinal edge of an elongated body;
forming a seat at each of the protrusions;
forming a plurality of form bodies of hard cutting material to be shaped as one of a part of a ball and a part of a cylinder;
connecting each one of the form bodies shaped as one of a part of a ball and a part of a cylinder to one of the seats;
forming a surface at each of the form bodies at a side to face away from the respective seat to form a cutting portion of a tooth such that the cutting portion has a wedge angle which is less than approximately 90 degrees and such that a free angle is formed.

24 2. *23* The method of claim 1, wherein each one of the plurality of form bodies is formed to be less than one of a semi ball and a semi cylinder before it is connected to one of the seats.

25 3. *23* The method of claim 1, wherein each one of the plurality of form bodies is formed to be less than a semi ball before it is connected to one of the seats.

26 4. *23* The method of claim 1, wherein each one of the plurality of form bodies is formed to be less than a semi cylinder before it is connected to one of the seats.

27 5. *23* The method of claim 1, wherein the surface at each of the form bodies is produced before the form body is connected to one of the seats.

28 6. *27* The method of claim 1, wherein the surface at each of the form bodies is produced by sintering.

29 1. ²³ The method of claim 1, wherein the surface at each of the form bodies is produced by grinding.

30 8. ²⁹ The method of claim 1, wherein said surface at each of the form bodies is the only ground surface of the form body.

31 9. ²³ The method of claim 1, wherein the form bodies shaped as one of a part of a ball and a part of a cylinder are connected to one of the seats by welding.

32 10. ²³ The method of claim 1, wherein the form bodies shaped as one of a part of a ball and a part of a cylinder are connected to one of the seats by soldering.

33 11. ²³ The method of claim 1, wherein said surface at each of the form bodies is formed to be curved.

34 12. ²³ The method of claim 1, wherein said surface at each of the form bodies is formed to be plain.